

PARTS FOR 19" & 23" BRAKES

Part Numbers (19" & 23" Brakes)

19"  
23"

| Ref. No. | Description   | No. Parts Per Brake | 19" Folio 1<br>B/M A106-200651A                | 19" Folio 2<br>B/M A106-200722A                | 23" Folio 1<br>B/M A106-200451A                | 23" Folio 1<br>B/M A106-200507A                | 23" Folio 2<br>B/M A106-200496A                |
|----------|---|---------------------|--|--|--|--|--|
| 1        | Frame (incl. Ref. No. 2) Bushing (for bearing holes on frame, armature and lower inner and outer shoe arms) | 12*                 | D106-200652A<br>A106-200687                    | C106-200712A<br>A106-200687                    | D106-200452A<br>A106-200687                    | D106-200504A<br>A106-200687                    | D106-200504A<br>A106-200687                    |
| 2        | Armature (incl. Ref. No. 2) Bearing Pin for above   | 1*                  | A106-200657A<br>T103-26<br>D106-200660         | A106-200657A<br>T103-26<br>D106-200660         | A106-200457A<br>T103-29<br>D106-200549         | A106-200457A<br>T103-29<br>D106-200459         | A106-200457A<br>T103-29<br>D106-200459         |
| 3        | Magnet Case   | 1                   | T121-229<br>Magnet Case Bolts (Bottom)         | T121-229<br>Magnet Case Bolts (Top)            | T121-204<br>T121-203                           | T121-204<br>T121-203                           | T121-204<br>T121-203                           |
| 4        | Magnet Case Bolts (Top)   | 1                   | B106-200696<br>Terminal Shield Bolts           | T121-43  | B106-200476<br>T121-43                         | B106-200476<br>T121-43                         | B106-200476<br>T121-43                         |
| 5        | Magnet Coil Bolts (Double Washers for above)  | 4                   | T121-206<br>T2-389                             | T121-206<br>T2-389                             | T121-167<br>T2-388                             | T121-167<br>T2-388                             | T121-167<br>T2-388                             |
| 6        | Assembled Coil (Thickness)  | 1                   | A106-200692A                                   | A106-200692A                                   | A106-200484                                    | A106-200484                                    | A106-200484                                    |
| 7        | Torque Adjusting Screw  | 1                   | A106-200583                                    | A106-200583                                    | A106-200480                                    | A106-200480                                    | A106-200480                                    |
| 8        | Torque Spring   | 1                   | A106-200685                                    | A106-200685                                    | A106-200492                                    | A106-200492                                    | A106-200480                                    |
| 9        | Torque Nut  | 1                   | A106-194850A                                   | A106-200138B                                   | A106-194850A                                   | A106-200138B                                   | A106-200138B                                   |
| 10       | Torque Indicator R. 1   | 1                   | A106-194859                                    |  | A106-194859                                    |  |  |
| 11       | Washer for above  | 4                   | T121-206<br>T2-389                             | T121-206<br>T2-389                             | T121-167<br>T2-388                             | T121-167<br>T2-388                             | T121-167<br>T2-388                             |
| 12       | Assembled Nut for above   | 1                   | A106-200692A                                   | A106-200139-4                                  | A106-200484                                    | A106-200139-4                                  | A106-200139-4                                  |
| 13       | Torque Spring   | 1                   | A106-200583                                    | A106-200583                                    | A106-200480                                    | A106-200480                                    | A106-200480                                    |
| 14       | Torque Nut  | 1                   | A106-200685                                    | A106-200685                                    | A106-200492                                    | A106-200492                                    | A106-200480                                    |
| 15       | Spring Seal   | 1                   | A106-194850A                                   | A106-200138B                                   | A106-194850A                                   | A106-200138B                                   | A106-200138B                                   |
| 16       | Torque Indicator R. 1   | 1                   | A106-194859                                    |  | A106-194859                                    |  |  |
| 17       | Button Spring for above   | 1                   | A106-194861                                    |  | A106-194861                                    |  |  |
| 18       | Washer for above  | 1                   | T2-145   | T2-145   | T2-145   | T2-145   | T2-145   |
| 19       | Nut for Ref. No. 18   | 2                   | A106-200694                                    | A106-200715                                    | A106-200481                                    | A106-200505                                    | A106-200509                                    |
| 20       | Pressure Plate  | 1                   | A106-200691                                    | A106-200691                                    | A106-200483                                    | A106-200523                                    | A106-200523                                    |
| 21       | Retainer Plate  | 1                   | A106-200691                                    | A106-200691                                    | A106-200483                                    | A106-200523                                    | A106-200523                                    |
| 22       | Bolts for Pressure Plate  | 4                   | A106-200694                                    | A106-200694                                    | A106-200483                                    | A106-200523                                    | A106-200523                                    |
| 23       | Washers for above   | 1                   | A106-200694                                    | A106-200694                                    | A106-200483                                    | A106-200523                                    | A106-200523                                    |
| 24       | Complete Assembled Outer Arm & Shoe Clamp (incl. Ref. Nos. 2, 28, 31, 32, 33, 34, 38 & 39)                  | 1                   | A106-200665A                                   | A106-200665A                                   | A106-200464                                    | A106-200464                                    | A106-200493A                                   |
| 25       | Assembled Outer Arm   | 1                   | A106-200693A                                   | A106-200693A                                   | A106-200469A                                   | A106-200469A                                   | A106-200493A                                   |
| 26       | Complete Assembled Inner Arm & Shoe Clamp (incl. Ref. Nos. 2, 30, 31, 32, 33, 34, 38 & 39)                  | 1                   | A106-200654A                                   | A106-200654A                                   | A106-200470A                                   | A106-200470A                                   | A106-200500A                                   |
| 27       | Assembled Inner Arm   | 1                   | A106-200692A                                   | A106-200692A                                   | A106-200501A                                   | A106-200501A                                   | A106-200494A                                   |
| 28       | Shoe Clamp Spat & Stop  | 2                   | B106-200670A<br>A106-200670A                   | B106-200670A<br>A106-200670A                   | A106-200501A<br>A106-200669                    | A106-200501A<br>A106-200669                    | A106-200501A<br>A106-200669                    |
| 29       | Shoe Clamp Spring   | 1                   | A106-200698                                    | A106-200698                                    | A106-200686                                    | A106-200686                                    | A106-200686                                    |
| 30       | Shoe Clamp Cam  | 1                   | A106-200698                                    | A106-200698                                    | A106-200686                                    | A106-200686                                    | A106-200686                                    |
| 31       | Shoe Clamp Cam Shaft Screw  | 1                   | A106-200698                                    | A106-200698                                    | A106-200686                                    | A106-200686                                    | A106-200686                                    |
| 32       | Bushings (for Inner and Outer Bar Eyes and top bearing holes of Inner and Outer Shoe Arms)                  | 6                   | A106-200698                                    | A106-200698                                    | A106-200686                                    | A106-200686                                    | A106-200686                                    |
| 33       | 90° Fittings (Used on Ref. Nos. 27 & 29)  | 2                   | T233-1   | T233-1   | T233-1   | T233-1   | T233-1   |
| 34       | Bearing Pin, Lower Arm  | 2*                  | T103-26<br>T121-255                            | T103-26<br>T121-255                            | T103-30<br>T121-255                            | T103-30<br>T121-255                            | T103-30<br>T121-255                            |
| 35       | Bolt, Outer Arm Release   | 1                   | T215-3   | T215-3   | T215-3   | T215-3   | T215-3   |
| 36       | Release Spring, Outer Arm   | 1                   | A106-200680A                                   | A106-200680A                                   | A106-200477A                                   | A106-200477A                                   | A106-200477A                                   |
| 37       | Lock Nut  | 2                   | A106-200680A                                   | A106-200680A                                   | A106-200477A                                   | A106-200477A                                   | A106-200477A                                   |
| 38       | Assembled Brake Shoe & Lining (incl. Ref. Nos. 46, 47, 48 & 49)   | 2                   | A106-200704A<br>A106-200682 (4)<br>T231-2 (24) | A106-200704A<br>A106-200682 (4)<br>T231-2 (24) | A106-200472A<br>A106-200479 (6)<br>T281-2 (36) | A106-200472A<br>A106-200479 (6)<br>T281-2 (36) | A106-200472A<br>A106-200479 (6)<br>T281-2 (36) |
| 39       | Brake Shoes (less lining)   | 2                   | A106-200682 (4)                                | A106-200682 (4)                                | A106-200479 (6)                                | A106-200479 (6)                                | A106-200479 (6)                                |
| 40       | Shoe Lining   | 2                   | A106-200682 (4)                                | A106-200682 (4)                                | A106-200479 (6)                                | A106-200479 (6)                                | A106-200479 (6)                                |
| 41       | Lock Nuts for above   | 2                   | A106-200682 (4)                                | A106-200682 (4)                                | A106-200479 (6)                                | A106-200479 (6)                                | A106-200479 (6)                                |
| 42       | Lock Nuts for above   | 2                   | A106-200682 (4)                                | A106-200682 (4)                                | A106-200479 (6)                                | A106-200479 (6)                                | A106-200479 (6)                                |
| 43       | Lock Nuts for above   | 2                   | A106-200682 (4)                                | A106-200682 (4)                                | A106-200479 (6)                                | A106-200479 (6)                                | A106-200479 (6)                                |
| 44       | Lock Nuts for above   | 2                   | A106-200682 (4)                                | A106-200682 (4)                                | A106-200479 (6)                                | A106-200479 (6)                                | A106-200479 (6)                                |
| 45       | Lock Nuts for above   | 2                   | A106-200682 (4)                                | A106-200682 (4)                                | A106-200479 (6)                                | A106-200479 (6)                                | A106-200479 (6)                                |
| 46       | Lock Nuts for above   | 2                   | A106-200682 (4)                                | A106-200682 (4)                                | A106-200479 (6)                                | A106-200479 (6)                                | A106-200479 (6)                                |
| 47       | Lock Nuts for above   | 2                   | A106-200682 (4)                                | A106-200682 (4)                                | A106-200479 (6)                                | A106-200479 (6)                                | A106-200479 (6)                                |
| 48       | Lock Nuts for above   | 2                   | A106-200682 (4)                                | A106-200682 (4)                                | A106-200479 (6)                                | A106-200479 (6)                                | A106-200479 (6)                                |
| 49       | Lock Nuts for above   | 2                   | A106-200682 (4)                                | A106-200682 (4)                                | A106-200479 (6)                                | A106-200479 (6)                                | A106-200479 (6)                                |
| 50       | Adjusting Bar   | 1*                  | A106-200671A                                   | A106-200671A                                   | A106-200468A                                   | A106-200468A                                   | A106-200468A                                   |
| 51       | Outer Bar Eye (incl. Ref. Nos. 38 & 54 plus lock washer)  | 1*                  | A106-200671A                                   | A106-200671A                                   | A106-200468A                                   | A106-200468A                                   | A106-200468A                                   |
| 52       | Bearing Pin, Outer Bar Eye  | 1                   | T103-27  | T103-27  | T103-27  | T103-27  | T103-27  |
| 53       | Adjusting Bar Lock Nut  | 1                   | T103-27  | T103-27  | T103-27  | T103-27  | T103-27  |
| 54       | Bar Eye Clamp Bolt  | 1                   | T121-160                                       | T121-160                                       | T121-160                                       | T121-160                                       | T121-160                                       |
| 55       | Inner Bar Eye (incl. Ref. Nos. 38 & 54 plus lock washer)  | 1                   | A106-200672A                                   | A106-200672A                                   | A106-200472A                                   | A106-200472A                                   | A106-200472A                                   |
| 56       | Bearing Pin, Inner Bar Eye  | 1                   | T103-27  | T103-27  | T103-27  | T103-27  | T103-27  |
| 57       | Locking Collar  | 1                   | A106-200678                                    | A106-200678                                    | A106-200471A                                   | A106-200471A                                   | A106-200471A                                   |
| 58       | Locking Spring  | 1                   | A106-200678                                    | A106-200678                                    | A106-200471A                                   | A106-200471A                                   | A106-200471A                                   |
| 59       | Equalizer Yoke  | 1*                  | B106-200676                                    | B106-200676                                    | B106-200473                                    | B106-200473                                    | B106-200473                                    |
| 60       | Equalizer Pin   | 1*                  | T152-23  | T152-23  | T152-23  | T152-23  | T152-23  |
| 61       | Excentric Bushing   | 1                   | A106-200677                                    | A106-200677                                    | A106-200474                                    | A106-200474                                    | A106-200474                                    |
| 62       | Excentric Bushing Spacer  | 2                   | T121-141                                       | T121-141                                       | A106-200471                                    | A106-200471                                    | A106-200471                                    |
| 63       | Lock Bolt, Equalizer Yoke   | 2*                  | A106-65072                                     | A106-65072                                     | A106-65072                                     | A106-65072                                     | A106-65072                                     |
| 64       | Retaining, Bearing Pin  | 6*                  | A106-79064                                     | A106-79064                                     | A106-79064                                     | A106-79064                                     | A106-79064                                     |
| 65       | Retaining, Bearing Pin  | 6*                  | A106-79064                                     | A106-79064                                     | A106-79064                                     | A106-79064                                     | A106-79064                                     |
| 66       | Brake Wheel   | 1                   | T282-4   | T282-4   | T282-4   | T282-4   | T282-4   |
| 67       | Spring Washer   | 1                   | T282-4   | T282-4   | T282-4   | T282-4   | T282-4   |