

PARTS FOR 19" & 23" BRAKES

Part Numbers (19" & 23" Brakes)

19"  
23"

| Ref. No. | Description                                                                                                 | No. Parts Per Brake | 19" Folio 1<br>B/M A106-200651A | 19" Folio 2<br>B/M A106-200722A | 23" Folio 1<br>B/M A106-200451A | 23" Folio 1<br>B/M A106-200507A | 23" Folio 2<br>B/M A106-200496A |
|----------|-------------------------------------------------------------------------------------------------------------|---------------------|---------------------------------|---------------------------------|---------------------------------|---------------------------------|---------------------------------|
| 1        | Frame (incl. Ref. No. 2) Bushing (for bearing holes on frame, armature and lower inner and outer shoe arms) | 1                   | D106-200652A                    | C106-200712A                    | D106-200452A                    | D106-200504A                    | D106-200504A                    |
| 2        | Armature (incl. Ref. No. 2) Bearing Pin for above                                                           | 1                   | A106-200657A                    | A106-200657A                    | A106-200457A                    | A106-200457A                    | A106-200457A                    |
| 3        | Magnet Case                                                                                                 | 1                   | D106-200660                     | T103-26                         | D106-200549                     | T103-29                         | D106-200459                     |
| 4        | Magnet Case Bolts (Bottom)                                                                                  | 2                   | T121-229                        | T121-229                        | T121-204                        | T121-204                        | T121-204                        |
| 5        | Magnet Case Bolts (Top)                                                                                     | 1                   | T121-175                        | T121-175                        | T121-203                        | T121-203                        | T121-203                        |
| 6        | Terminal Shield                                                                                             | 1                   | B106-200696                     | B106-200696                     | B106-200476                     | B106-200476                     | B106-200476                     |
| 7        | Terminal Shield Bolts                                                                                       | 4                   | T121-43                         | T121-43                         | T121-43                         | T121-43                         | T121-43                         |
| 8        | Magnet Coil Bolts                                                                                           | 4                   | T121-206                        | T121-206                        | T121-167                        | T121-167                        | T121-167                        |
| 9        | Washers for above (Double Thickness)                                                                        | 4                   | T2-389                          | T2-389                          | T2-389                          | T2-389                          | T2-389                          |
| 10       | Assembled Coil                                                                                              | 1                   | A106-200692                     | A106-200713                     | A106-200484                     | A106-200484                     | A106-200484                     |
| 11       | Torque Adjusting Screw                                                                                      | 1                   | A106-200683                     | A106-200683                     | A106-200480                     | A106-200480                     | A106-200480                     |
| 12       | Nut for above                                                                                               | 1                   | A106-200685                     | A106-200685                     | A106-200482                     | A106-200482                     | A106-200480                     |
| 13       | Torque Spring                                                                                               | 1                   | A106-194850A                    | A106-200138B                    | A106-194850A                    | A106-200138B                    | A106-200138B                    |
| 14       | Torque Nut                                                                                                  | 1                   | A106-194859                     | A106-194859                     | A106-194859                     | A106-194859                     | A106-200138B                    |
| 15       | Spring Seal                                                                                                 | 1                   | A106-194861                     | A106-194861                     | A106-194861                     | A106-194861                     | A106-194861                     |
| 16       | Torque Indicator R. 1                                                                                       | 1                   | A106-194861                     | A106-194861                     | A106-194861                     | A106-194861                     | A106-194861                     |
| 17       | Button Spring for above                                                                                     | 1                   | A106-194861                     | A106-194861                     | A106-194861                     | A106-194861                     | A106-194861                     |
| 18       | Rod Spring for Ref. No. 18                                                                                  | 1                   | A106-194861                     | A106-194861                     | A106-194861                     | A106-194861                     | A106-194861                     |
| 19       | Washer for above                                                                                            | 1                   | A106-200694                     | A106-200715                     | A106-200481                     | A106-200505                     | A106-200509                     |
| 20       | Nut for Ref. No. 19                                                                                         | 1                   | A106-200694                     | A106-200715                     | A106-200481                     | A106-200505                     | A106-200509                     |
| 21       | Pressure Plate                                                                                              | 1                   | A106-200694                     | A106-200715                     | A106-200481                     | A106-200505                     | A106-200509                     |
| 22       | Retainer Plate                                                                                              | 1                   | A106-200694                     | A106-200715                     | A106-200481                     | A106-200505                     | A106-200509                     |
| 23       | Bolts for Pressure Plate                                                                                    | 4                   | A106-200694                     | A106-200715                     | A106-200481                     | A106-200505                     | A106-200509                     |
| 24       | Washers for above                                                                                           | 4                   | A106-200694                     | A106-200715                     | A106-200481                     | A106-200505                     | A106-200509                     |
| 25       | Complete Assembled Outer Arm & Shoe Clamp (incl. Ref. Nos. 2, 28, 31, 32, 33, 34, 38 & 39)                  | 1                   | A106-200665A                    | A106-200665A                    | A106-200464A                    | A106-200464A                    | A106-200493A                    |
| 26       | Assembled Outer Arm                                                                                         | 1                   | A106-200665A                    | A106-200665A                    | A106-200464A                    | A106-200464A                    | A106-200493A                    |
| 27       | Complete Assembled Inner Arm & Shoe Clamp (incl. Ref. Nos. 2, 30, 31, 32, 33, 34, 38 & 39)                  | 1                   | A106-200693A                    | A106-200693A                    | A106-200469A                    | A106-200469A                    | A106-200493A                    |
| 28       | Assembled Inner Arm                                                                                         | 1                   | A106-200693A                    | A106-200693A                    | A106-200469A                    | A106-200469A                    | A106-200493A                    |
| 29       | Shoe Clamp Spat & Stop                                                                                      | 1                   | A106-200693A                    | A106-200693A                    | A106-200469A                    | A106-200469A                    | A106-200493A                    |
| 30       | Shoe Clamp Spring                                                                                           | 1                   | A106-200693A                    | A106-200693A                    | A106-200469A                    | A106-200469A                    | A106-200493A                    |
| 31       | Shoe Clamp Cam                                                                                              | 1                   | A106-200693A                    | A106-200693A                    | A106-200469A                    | A106-200469A                    | A106-200493A                    |
| 32       | Shoe Clamp Cam Shaft Screw                                                                                  | 1                   | A106-200693A                    | A106-200693A                    | A106-200469A                    | A106-200469A                    | A106-200493A                    |
| 33       | Bushings (for Inner and Outer Bar Eyes and top bearing holes of Inner and Outer Shoe Arms)                  | 6                   | A106-200693A                    | A106-200693A                    | A106-200469A                    | A106-200469A                    | A106-200493A                    |
| 34       | 90° Fittings (Used on Ref. Nos. 27 & 29)                                                                    | 2                   | T233-1                          | T233-1                          | T233-1                          | T233-1                          | T233-1                          |
| 35       | Bearing Pin, Lower Arm                                                                                      | 2                   | T103-26                         | T103-26                         | T103-30                         | T103-30                         | T103-30                         |
| 36       | Bolt, Outer Arm Release                                                                                     | 1                   | T121-233                        | T121-233                        | T121-255                        | T121-255                        | T121-255                        |
| 37       | Release Spring, Outer Arm                                                                                   | 1                   | T215-3                          | T215-3                          | T215-3                          | T215-3                          | T215-3                          |
| 38       | Lock Nut                                                                                                    | 1                   | T281-4                          | T281-4                          | T281-4                          | T281-4                          | T281-4                          |
| 39       | Assembled Brake Shoe & Lining (incl. Ref. Nos. 46, 47, 48 & 49)                                             | 2                   | A106-200680A                    | A106-200680A                    | A106-200477A                    | A106-200477A                    | A106-200477A                    |
| 40       | Brake Shoes (less lining)                                                                                   | 2                   | A106-200682                     | A106-200682                     | A106-200472A                    | A106-200472A                    | A106-200472A                    |
| 41       | Shoe Lining                                                                                                 | 2                   | A106-200682                     | A106-200682                     | A106-200472A                    | A106-200472A                    | A106-200472A                    |
| 42       | Lock Nuts for above                                                                                         | 2                   | T281-2 (24)                     | T281-2 (24)                     | T281-2 (36)                     | T281-2 (36)                     | T281-2 (36)                     |
| 43       | Outer Bar Eye (incl. Ref. Nos. 38 & 54 plus lock washer)                                                    | 1                   | A106-200671A                    | A106-200671A                    | A106-200468A                    | A106-200468A                    | A106-200468A                    |
| 44       | Bearing Pin, Outer Bar Eye                                                                                  | 1                   | T103-27                         | T103-27                         | T103-27                         | T103-27                         | T103-27                         |
| 45       | Adjusting Bar Lock Nut                                                                                      | 1                   | T103-27                         | T103-27                         | T103-27                         | T103-27                         | T103-27                         |
| 46       | Bar Eye Clamp Bolt                                                                                          | 1                   | A106-200672A                    | A106-200672A                    | A106-200468A                    | A106-200468A                    | A106-200468A                    |
| 47       | Inner Bar Eye (incl. Ref. Nos. 38 & 54 plus lock washer)                                                    | 1                   | A106-194815-2                   | A106-194815-2                   | A106-194815-2                   | A106-194815-2                   | A106-194815-2                   |
| 48       | Bearing Pin, Inner Bar Eye                                                                                  | 1                   | A106-200678                     | A106-200678                     | A106-200471                     | A106-200471                     | A106-200471                     |
| 49       | Locking Collar                                                                                              | 1                   | A106-200678                     | A106-200678                     | A106-200471                     | A106-200471                     | A106-200471                     |
| 50       | Locking Spring                                                                                              | 1                   | A106-200678                     | A106-200678                     | A106-200471                     | A106-200471                     | A106-200471                     |
| 51       | Equalizer Yoke                                                                                              | 1                   | B106-200676                     | B106-200676                     | B106-200473                     | B106-200473                     | B106-200473                     |
| 52       | Excentric Bushing                                                                                           | 1                   | T152-23                         | T152-23                         | T152-23                         | T152-23                         | T152-23                         |
| 53       | Excentric Bushing Spacer                                                                                    | 1                   | A106-200677                     | A106-200677                     | A106-200474                     | A106-200474                     | A106-200474                     |
| 54       | Lock Bolt, Equalizer Yoke                                                                                   | 2                   | T121-141                        | T121-141                        | A106-200471                     | A106-200471                     | A106-200471                     |
| 55       | Retainers, Bearing Pin                                                                                      | 2                   | A106-65072                      | A106-65072                      | A106-65072                      | A106-65072                      | A106-65072                      |
| 56       | Retainers, Bearing Pin                                                                                      | 2                   | A106-65072                      | A106-65072                      | A106-65072                      | A106-65072                      | A106-65072                      |
| 57       | Retainers, Bearing Pin                                                                                      | 2                   | A106-65072                      | A106-65072                      | A106-65072                      | A106-65072                      | A106-65072                      |
| 58       | Retainers, Bearing Pin                                                                                      | 2                   | A106-65072                      | A106-65072                      | A106-65072                      | A106-65072                      | A106-65072                      |
| 59       | Retainers, Bearing Pin                                                                                      | 2                   | A106-65072                      | A106-65072                      | A106-65072                      | A106-65072                      | A106-65072                      |
| 60       | Retainers, Bearing Pin                                                                                      | 2                   | A106-65072                      | A106-65072                      | A106-65072                      | A106-65072                      | A106-65072                      |
| 61       | Retainers, Bearing Pin                                                                                      | 2                   | A106-65072                      | A106-65072                      | A106-65072                      | A106-65072                      | A106-65072                      |
| 62       | Retainers, Bearing Pin                                                                                      | 2                   | A106-65072                      | A106-65072                      | A106-65072                      | A106-65072                      | A106-65072                      |
| 63       | Retainers, Bearing Pin                                                                                      | 2                   | A106-65072                      | A106-65072                      | A106-65072                      | A106-65072                      | A106-65072                      |
| 64       | Retainers, Bearing Pin                                                                                      | 2                   | A106-65072                      | A106-65072                      | A106-65072                      | A106-65072                      | A106-65072                      |
| 65       | Retainers, Bearing Pin                                                                                      | 2                   | A106-65072                      | A106-65072                      | A106-65072                      | A106-65072                      | A106-65072                      |
| 66       | Retainers, Bearing Pin                                                                                      | 2                   | A106-65072                      | A106-65072                      | A106-65072                      | A106-65072                      | A106-65072                      |
| 67       | Retainers, Bearing Pin                                                                                      | 2                   | A106-65072                      | A106-65072                      | A106-65072                      | A106-65072                      | A106-65072                      |